5 · 3												
Work Orde September 16, 20		135 PM							-			Page 1
Item ID: Revision ID:	D4009-3			Accept					Setup	Start		
	Ground Strap									Stop		
Start Date: Required Date:	9/16/10 9/30/10	Start Qty: 6.00 Req'd Qty: 6.00	1 1841/1 841/1011 1 1841/1 841/1011		Cust Item II Customer:	D :						· .
Reference:		. , C.J.			Customer.							
Approvals:	Process Pla	n: <u>CX</u>	Date: 10/9/14	/ Tooling:	Dat	te:		Ì	Run	Start		
	QC:		Date:		Dat	te:				Stop		
Sequence ID/ Work Center II	D	Operation Description		Set Up/ Run Hours	Tool ID		Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revi	ision Nbr										
D4009	A											
100 Mali Fab		Memo		0.00			7	GS	10/	/1/	03	(6)
Small Fab			ze as per dwg D4009					/		,		
		QC5- Inspect part comp	oleteness to step on W/O	0.00	SB 13	olulo	3	The state of the s)			
QC		Memo		0.00	9.5				!			
Quality Control			•		:							

120

Identify as per dwg & Stock Location: 12

0.00

Packaging Memo

0.00

Packaging

rospace	Ltd							
	, , , , , , , , , , , , , , , , , , ,	WO	RK ORDER CHANGE	ES				· · · · · · · · · · · · · · · · · · ·
STEP	PRC	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
		_	·					
-	· · · · · · · · · · · · · · · · · · ·	_					Date.	
T	Description of NO		Corrective Action Section	ctive Action Section B			A	A
STEP	Section A				& Sec		Approval Chief Eng	Approval QC Inspector
	STEP	:PAR #: Resolution:V STED Description of NC	STEP PROCEDURE CHAN PROCEDURE CHAN PAR #: Fault Category Resolution: Disposition WORK ORDE STEP Description of NC Section A	WORK ORDER CHANGE STEP PROCEDURE CHANGE :PAR #:Fault Category: Resolution:Disposition: WORK ORDER NON-CONFORMA STEP Description of NC Section A Corrective Action Section Initial Action Description	STEP PROCEDURE CHANGE By PAR #: Fault Category: NCR: Yes Resolution: Disposition: QA: N/C CI WORK ORDER NON-CONFORMANCE (NCF STEP Description of NC Section A Section B Sign 6	WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date :PAR #:Fault Category:NCR: Yes No DQ Resolution:Disposition:QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC Section A Section B Section B Section A Section A Section B Section B Section A Section B Sect	WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date Qty :PAR #: Fault Category: NCR: Yes No DQA: Resolution: Disposition: QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC	STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr :PAR #:Fault Category:NCR: Yes No DQA:Date: Resolution:Disposition:QA: N/C Closed:Date: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC

Work Order ID 62135

September 16, 2010 1:45:01 PM



Page 2

Item ID:

D4009-3

Accept



Setup Start

Stop



Revision ID:

Item Name:

Ground Strap

Start Date:

9/16/10

Start Qty: 6.00

Req'd Qty: 6.00 Required Date: 9/30/10

Operation

Description

Cust Item ID:

Customer:

Tool ID

Reference:

Δ	pprovals:	
-	ppi ovais.	

Process Plan:

Date: _____

Tooling:

Date: ___

Tool # Plan

Code

Start Run

Reject

Qty

Accept

Qty



QC:____

Date:

QC21- Final Inspection - Work Order Release

SPC (Y/N):

Set Up/

Date:

Stop

Insp.

Stamp

Reject

Number

Sequence ID/

Work Center ID

130

QC

Memo

Run Hours

0.00

0.00

Quality Control

10/11/05/2 MN 4

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
									ļ				
Part No:		PAR #:	PAR #: Fault Category:					A: Date:					
Resolution:			Dispositio	_ QA: N/C C	losed:		Date:						
NCR:			VORK ORD	ER NON-CONFORMA	NCE (NC	R)							
DATE	STEP	Description of NC	Initial	on B Sign		cation	Approval	Approval					
		Section A	Chief Eng	Action Description Chief Eng	Date		ion C	Chief Eng	QC Inspector				
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	1	,			1	1		1					

Picklist Print

September 16, 2010 1:45:00 PM

Work Order ID: 62135

Parent Item:

D4009-3

Parent Item Name: Ground Strap



Start Date: 9/16/10

Required Date: 9/30/10

Page 1

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP rev A 09.12.23

10.05.03 as per ECN10-562 DD verified by:EC

new Issue Prelim	EC	verified by: DD	IPP Rev:B
110 500 DD 'C	1.1	D.C.	

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4009 Ground Strap		Manufactured	No			100	Each	43.7500	0.125	075	0/11/	63	
				Location		Loc (<u>Oty</u>	Loc Code					
				ST		4	3.75		_	<i>→</i> 7-	_		
					57049	4	3.75		_	0,73	2		

Dart Ae	rospace	Ltd										
W/O:			WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
						į						
Part No	Part No: PAR #:		PAR #: Pault Category: NCR: Yes No				lo DQ	A:	Date: _			
	Re	esolution:	Disposition: C			N/C Clo	sed:	Date:				
NCR:			WORK ORDI	ER NON-CONFORM	MANCE	(NCR)	ı					
DATE	CTED	Description of NC			ection B		Verification		Approval	Approval		
DATE	STEP	Section A	Initial Chief Eng			Sign & Date		ion C	Chief Eng	QC Inspector		
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								,				
		· ·					 		,			
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DART AEROSPACE PART NUMBER JOHN CAMERON AVIATION PART NUMBER D4009-3 REF JCA-M47-4-01 D4009-5 REF JCA-M47-4-01

D

SPECIFICATION CONTROL DRAWING

DART PART NUMBER	LENGTH
D4009-3	1.5
D4009-5	13.5

D4009-X GROUND STRAP

Cd10/9/16 W10:62/35

NOTES:
1) MATERIAL: MADE FROM AVIALL P/N 1171 (OR SEA-171) OR C.O.R.E. AVIATION P/N QQ8575R36T250
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: N/A

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
CHECKED		DRAWING NO.	REV. A				
MFG. APPR.	图	D4009	SHEET 3 OF 5				
APPROVED	NP.	TITLE	SCALE				
DE APPR.	-#	GROUND STRAP	NTS				
DATE 10.0	2.05	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND COMPONING LAND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO SE USED FOR ANY PURPOSE ON COMPAGE ON THE TO PAY OTHER PERSON WITHOUT VINTERING PERSONSON FROM DART PERSONALE TO VINTERING PERSONSON FROM DART PERSONALE TO					

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
		÷											
Part No:		PAR #:	Fault Cate	gory:	NCR	: Yes N	lo DQA	\:	Date:				
Resolution:													
NCR:		•	WORK ORDI	ER NON-CONFORMA	ANCE	(NCR)							
DATE	STEP Description of NC Section A		Section A Initial Action Des			Section B ption Sign &			Approval Chief Eng	Approval QC Inspector			
		A - W	Chief Eng	Chief Eng		Date							
		·											
				·									
		/											
		;							1				